

## SYNTHESIS AND CHARACTERIZATION OF Ca DOPANT EFFECT ON PbCaTiO<sub>3</sub> POWDERS

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### Abstract

The purpose of this work was to synthesize Pb<sub>1-x</sub>Ca<sub>x</sub>TiO<sub>3</sub> (x = 0, 0.1, 0.2, 0.3 wt%) in the form of powder phase by solid state mixed oxide technique and to study the structural properties of this laboratory-made PbCaTiO<sub>3</sub> specimen by a systematic analysis of XRD and SEM for the potential applications in the ferroelectric devices. From XRD results, PbCaTiO<sub>3</sub> powders were significantly formed with tetragonal symmetry. According to SEM results, these PbCaTiO<sub>3</sub> powders were composed of regular and sphere grains with sizes ranging from (278.5 nm-433.75 nm) for various x contents. The PbCaTiO<sub>3</sub> powders were quite suitable for cost effective and uncomplicated trends of ferroelectric materials such as random access memory (RAM).

**Keywords:** PbCaTiO<sub>3</sub>, solid state mixed oxide technique, X-ray diffraction (XRD) and Scanning Electron Microscope (SEM)

### Introduction

The science and technology of nanostructured materials is advancing at a very rapid pace. Nowadays, the preparation and functionalization of one-dimensional nanostructured materials has become one of the most important roles of the nanotechnology. Nanotechnology is employed in many different electronics communications, and computing applications, providing smaller, faster, and more portable systems. In general, the size of a nanoparticle spans the range between 1 and 100 nm. Metallic nanoparticles have different physical and chemical properties from bulk metals, properties that might prove attractive in various industrial application are the simplest form of structures with sizes in the nm range. In principle, any collection of atoms bonded together with a structural radius of < 100 nm can be considered a nanoparticle.

Nanoparticles can be in the form of nanocrystals, nanopowders, or nanoclusters, and the particles act as a bridge between bulk materials and atomic or molecular structures. Nanoparticles have a very high surface area to volume ratio, which provides a great driving force for diffusion, particularly at high temperature.

A perovskite is any material with the same type of crystal structure known as the perovskite structures with the oxygen in the face centers. Perovskite-type materials can be represented by their general formula as ABO<sub>3</sub> where, A and B are any two different sized cations and B is the anion bonding them. Most of the perovskites contain oxygen as the anion. Hence, perovskite oxides can be presented by their general formula as ABO<sub>3</sub>. Perovskite type oxide materials are important for electronic applications since they exhibit diverse physical properties such as super conductivity, dielectricity, ferroelectricity and magnetism.

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## Experimental Procedure

### Starting Materials

The materials used in this study were Lead Oxide (PbO), Calcium Oxide (CaO) and Titanium Dioxide (TiO<sub>2</sub>) with different molar ratio of calcium. Figure 1 shows the Starting materials.



Calcium Oxide (CaO)



Titanium Oxide (TiO<sub>2</sub>)

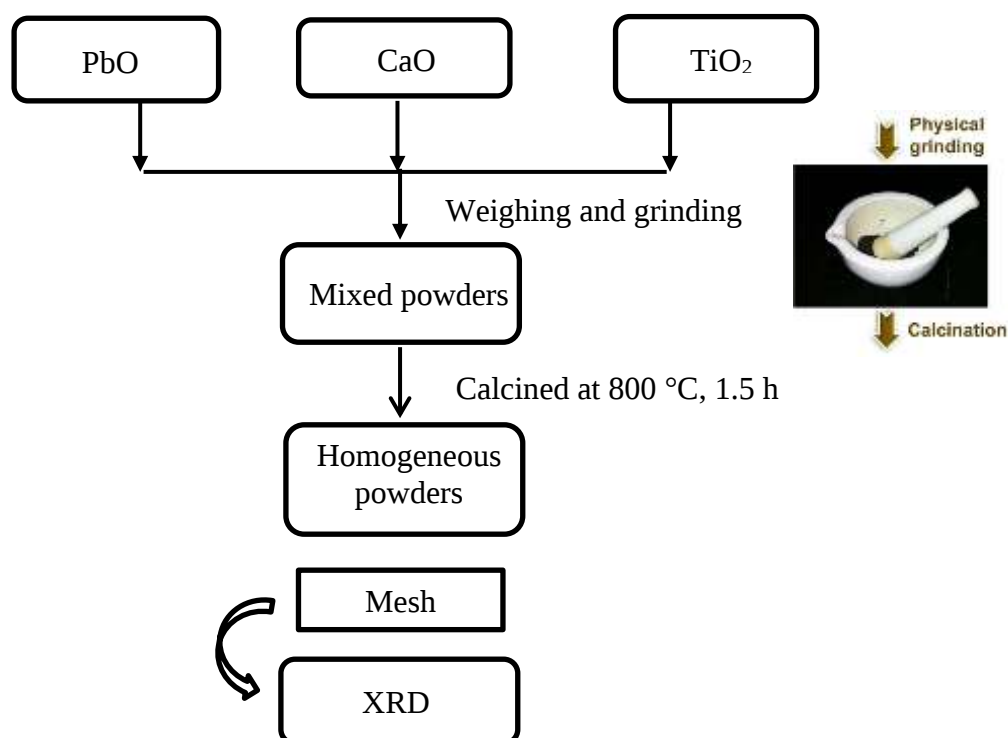


Lead Oxide (PbO)

**Figure 1** Starting materials

### Preparation of Pb<sub>1-x</sub>Ca<sub>x</sub>TiO<sub>3</sub> powders

Calcium ( $x = 0$  g, 0.1 g, 0.2 g, 0.3 g) doped lead titanate PbTiO<sub>3</sub> was successfully prepared by solid state reaction method. Lead oxide (PbO), calcium oxide (CaO) and titanium dioxide (TiO<sub>2</sub>) were weighed with digital balance and mixed with desired stoichiometric composition of PbCaTiO<sub>3</sub> powders. The mixture was ground by agate mortar to become a homogeneous mixture. The mixed PbCaTiO<sub>3</sub> powders were calcined at 800 °C for 1.5 h in furnace and reground with agate mortar. The reground PbCaTiO<sub>3</sub> powders passed through 100, 250 and 400 mesh sieves. Finally, homogeneous PbCaTiO<sub>3</sub> powders were obtained. In this section, the structural properties of PbCaTiO<sub>3</sub> powders were characterized by X-ray diffraction method (XRD). Figure 2 showed the block diagram of preparation of PbCaTiO<sub>3</sub> powders with different x contents.



**Figure 2** The block diagram of preparation of PCT nanoparticles with different x contents

## Results and Discussion

### XRD analysis of PbCaTiO<sub>3</sub> powders

X-ray diffraction technique (XRD) is a powerful technique for determination of crystal structure. It provides simple nondestructive information on the nature of intermetallic and crystal phase usually in a very short time. The great deal of the crystallographic information of crystalline PbCaTiO<sub>3</sub> powder has been studied by crystallite size. The XRD patterns of PbCaTiO<sub>3</sub> specimens were perovskite type with tetragonal structure as shown in figure 3 (a-d). There are several diffractions of the standard peaks which were scanned within the diffraction angles range from 10° to 70°. Some extra peaks were formed on all XRD profile and they could not be identified. PCT powders were obtained and examined its phase formation by X-ray diffractometer using Cu-K $\alpha$  radiation with wavelength of 1.54056 Å. All the peak heights and peak positions were in good agreement with the JCPDS (Join Committee on Powder Diffraction Standards) in 49-0863 > PbCaTiO<sub>3</sub> library file. The average crystallite-sizes were 29.872, 25.253, 24.827, 28.019 nm for various x contents respectively. For the powder, 2 $\theta$ , FWHM values and crystallite sizes were given in Table 1-2. The lattice parameter (a, b and c) and lattice distortion (lattice strain) c/a of dominant peaks were described in Table 3. Thus, the PCT powders were successfully obtained by solid state reaction method with tetragonal structure.

The crystallite size was calculated using a well-known Debye Scherrer's formula in equation:

$$G = \frac{0.899 \times \lambda}{FWHM \times \cos \theta} \quad (1)$$

where,

- G = crystallite size  
 $\lambda$  = 1.54056 Å for Cu K $\alpha$   
 FWHM = full width at half maximum at dominant peak  
 $\theta$  = Bragg angle.

**Table 1 Structural Properties of Pb<sub>1-x</sub>Ca<sub>x</sub>TiO<sub>3</sub> Powders for (x = 0 , 0.1wt %)**

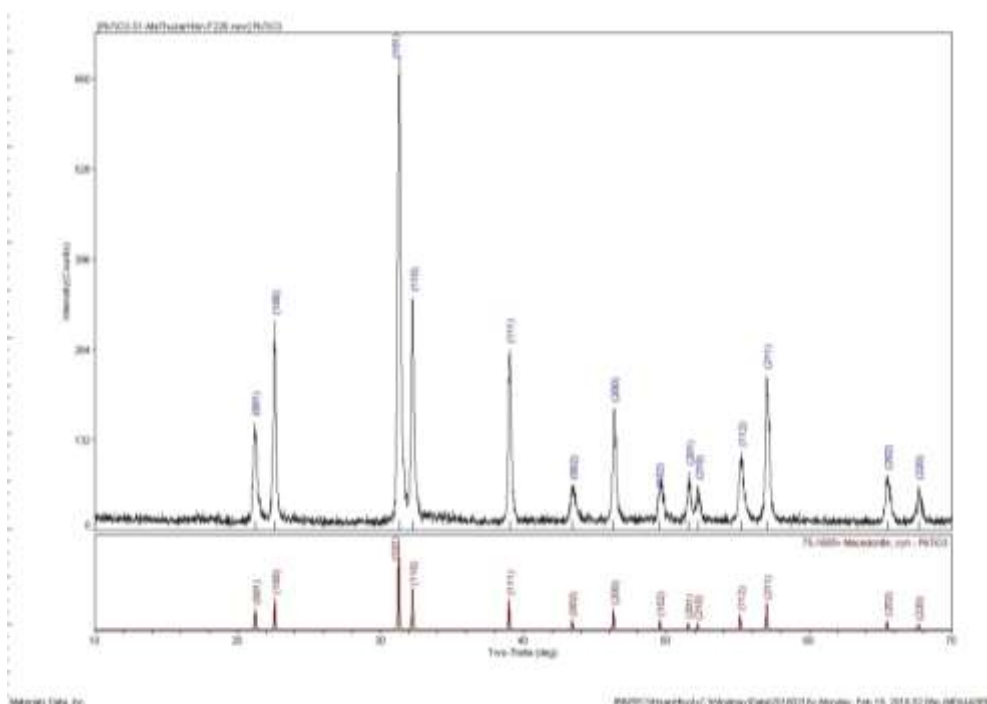
| Sr No.                   | (h kl) | 2 $\theta$ (deg) | FWH M (deg) | Observed Crystallite Size (nm) | Sr No.                   | (h kl) | 2 $\theta$ (deg) | FWHM (deg) | Observed Crystallite Size (nm) |
|--------------------------|--------|------------------|-------------|--------------------------------|--------------------------|--------|------------------|------------|--------------------------------|
| 1                        | (001)  | 21.205           | 0.262       | 33.700                         | 1                        | (001)  | 21.252           | 0.327      | 27.030                         |
| 2                        | (100)  | 22.581           | 0.200       | 44.100                         | 2                        | (100)  | 22.571           | 0.238      | 37.120                         |
| 3                        | (101)  | 31.300           | 0.249       | 35.500                         | 3                        | (101)  | 31.309           | 0.270      | 32.710                         |
| 4                        | (110)  | 32.269           | 0.232       | 38.000                         | 4                        | (110)  | 32.311           | 0.300      | 29.430                         |
| 5                        | (111)  | 39.039           | 0.246       | 35.900                         | 5                        | (111)  | 39.056           | 0.250      | 35.300                         |
| 6                        | (002)  | 43.447           | 0.378       | 23.400                         | 6                        | (002)  | 44.037           | 0.575      | 15.360                         |
| 7                        | (200)  | 46.347           | 0.262       | 33.700                         | 7                        | (200)  | 46.343           | 0.301      | 29.340                         |
| 8                        | (102)  | 49.490           | 0.585       | 15.100                         | 8                        | (102)  | 49.926           | 0.532      | 16.590                         |
| 9                        | (201)  | 51.594           | 0.288       | 30.600                         | 9                        | (201)  | 51.587           | 0.440      | 20.050                         |
| 10                       | (210)  | 52.223           | 0.367       | 24.100                         | 10                       | (210)  | 52.219           | 0.407      | 21.690                         |
| 11                       | (112)  | 55.239           | 0.386       | 22.800                         | 11                       | (112)  | 55.415           | 0.440      | 20.050                         |
| 12                       | (211)  | 57.053           | 0.297       | 29.700                         | 12                       | (211)  | 57.100           | 0.342      | 25.840                         |
| 13                       | (202)  | 65.487           | 0.376       | 23.500                         | 13                       | (202)  | 65.653           | 0.416      | 21.220                         |
| 14                       | (220)  | 67.675           | 0.314       | 28.110                         | 14                       | (220)  | 67.669           | 0.360      | 24.530                         |
| Average crystallite size |        |                  |             | 29.872                         | 15                       | (003)  | 68.250           | 0.396      | 22.290                         |
|                          |        |                  |             |                                | Average crystallite size |        |                  |            | 25.235                         |

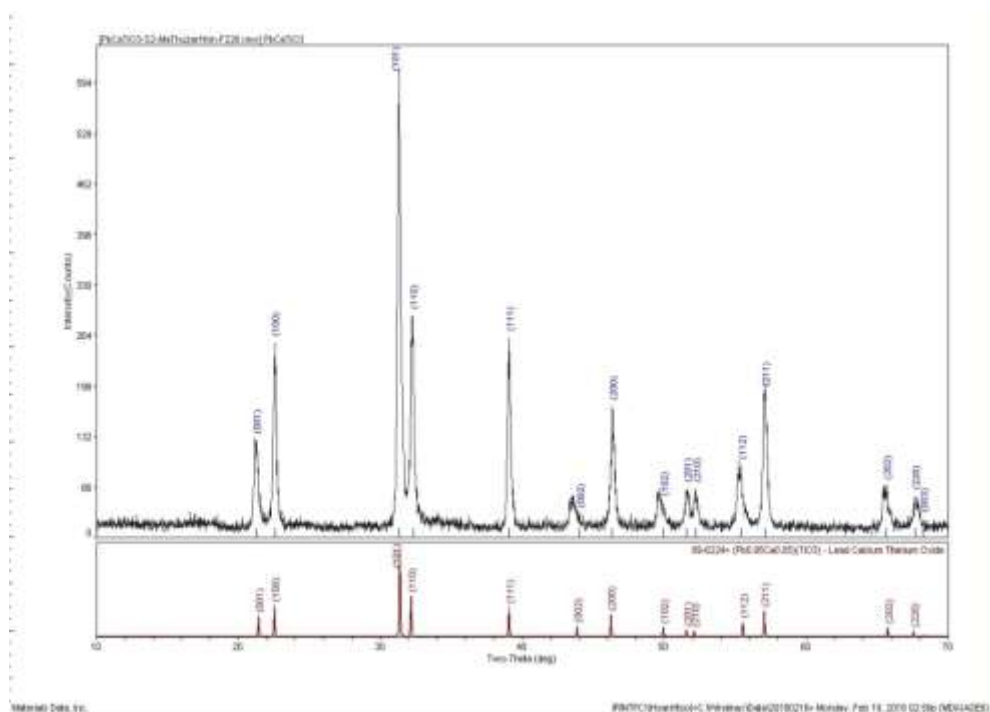
**Table 2 Structural Properties of  $\text{Pb}_{1-x}\text{Ca}_x\text{TiO}_3$  Powders for ( $x = 0.2, 0.3$  wt%)**

| Sr No.                   | (h kl) | 2 $\theta$ (deg) | FWHM (deg) | Observed Crystallite Size (nm) | Sr No.                   | (h kl) | 2 $\theta$ (deg) | FWHM (deg) | Observed Crystallite Size (nm) |
|--------------------------|--------|------------------|------------|--------------------------------|--------------------------|--------|------------------|------------|--------------------------------|
| 1                        | (001)  | 21.252           | 0.329      | 26.840                         | 1                        | (001)  | 21.408           | 0.703      | 12.560                         |
| 2                        | (100)  | 22.558           | 0.244      | 36.200                         | 2                        | (100)  | 22.561           | 0.231      | 38.220                         |
| 3                        | (101)  | 31.97            | 0.281      | 31.440                         | 3                        | (101)  | 31.272           | 0.276      | 31.980                         |
| 4                        | (110)  | 32.227           | 0.255      | 34.620                         | 4                        | (110)  | 32.210           | 0.289      | 30.560                         |
| 5                        | (111)  | 39.026           | 0.283      | 31.180                         | 5                        | (111)  | 39.080           | 0.228      | 38.800                         |
| 6                        | (002)  | 43.944           | 0.626      | 14.100                         | 6                        | (002)  | 43.880           | 0.640      | 13.790                         |
| 7                        | (200)  | 46.325           | 0.300      | 29.400                         | 7                        | (200)  | 46.293           | 0.249      | 35.500                         |
| 8                        | (102)  | 49.915           | 0.584      | 15.120                         | 8                        | (102)  | 50.039           | 0.252      | 35.100                         |
| 9                        | (201)  | 51.548           | 0.383      | 23.100                         | 9                        | (201)  | 51.534           | 0.311      | 28.370                         |
| 10                       | (210)  | 52.203           | 0.319      | 27.710                         | 10                       | (210)  | 52.125           | 0.284      | 31.120                         |
| 11                       | (112)  | 55.441           | 0.495      | 17.830                         | 11                       | (211)  | 57.013           | 0.310      | 28.470                         |
| 12                       | (211)  | 57.054           | 0.331      | 26.690                         | 12                       | (202)  | 65.760           | 0.417      | 21.190                         |
| 13                       | (202)  | 65.443           | 0.511      | 17.270                         | 13                       | (220)  | 67.552           | 0.473      | 18.650                         |
| 14                       | (003)  | 67.149           | 0.549      | 16.080                         | Average crystallite size |        |                  |            | 28.019                         |
| Average crystallite size |        |                  |            | 24.827                         |                          |        |                  |            |                                |

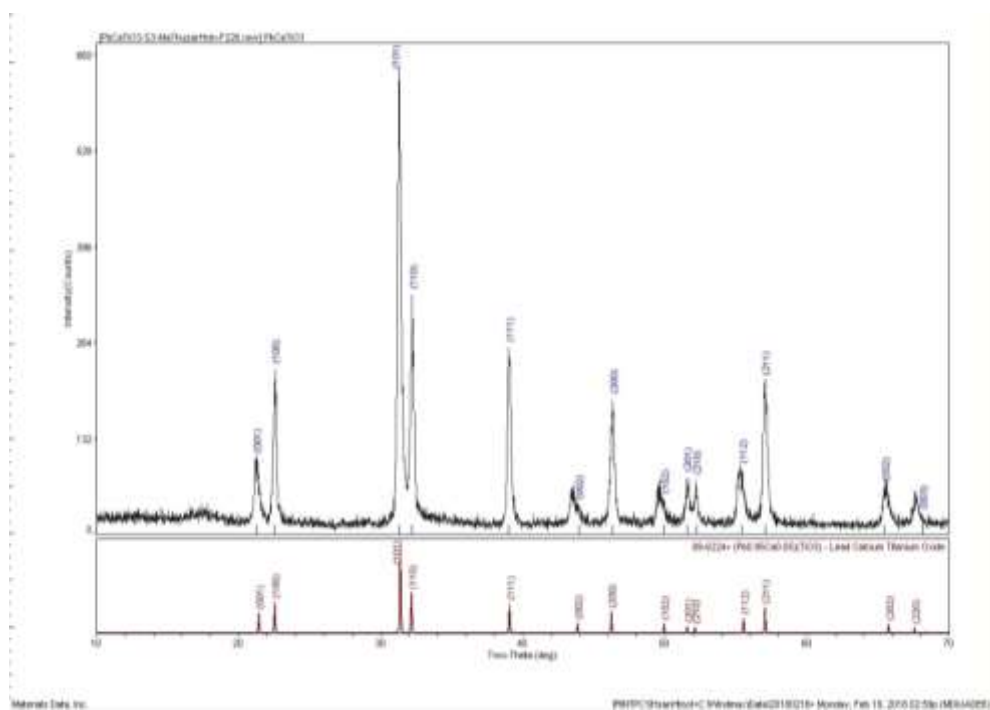
**Table 3 Lattice parameters and c/a ratios of various x contents for  $\text{Pb}_{1-x}\text{Ca}_x\text{TiO}_3$  Powders**

| x contents (wt%) | Lattice Parameter (Å) |        | Tetragonality c/a |
|------------------|-----------------------|--------|-------------------|
|                  | a                     | c      |                   |
| x = 0            | 3.9162                | 4.1804 | 1.0674            |
| x = 0.1          | 3.9170                | 4.1602 | 1.0621            |
| x = 0.2          | 3.9218                | 4.1624 | 1.0613            |
| x = 0.3          | 3.9313                | 4.1412 | 1.0534            |

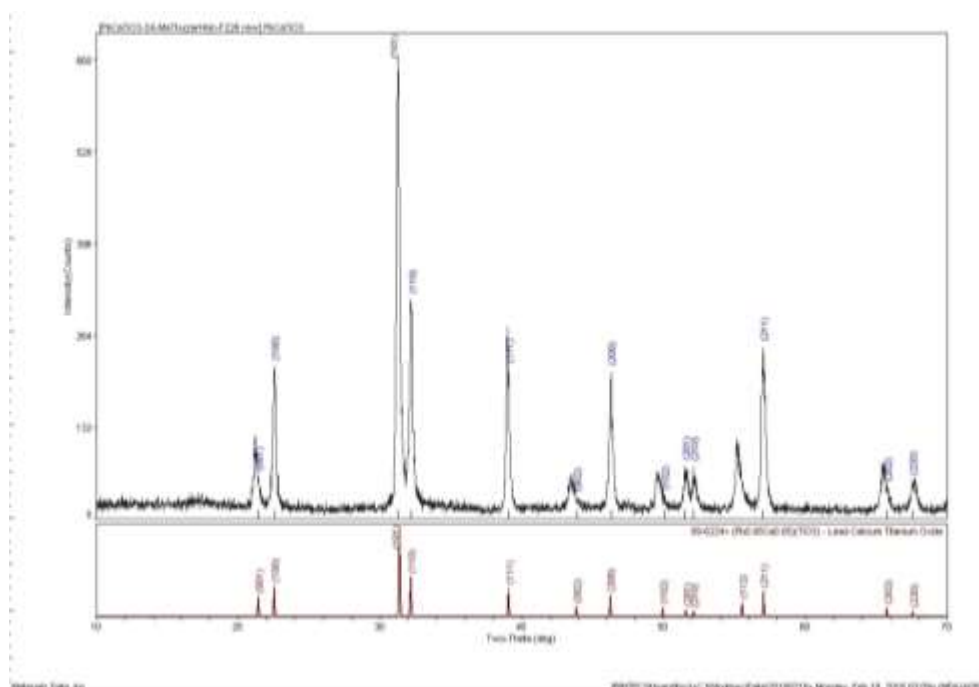
**Figure 3 (a) The XRD patterns of  $\text{PbCaTiO}_3$  powders ( $x = 0$  wt%)**



**Figure 3 (b)** The XRD patterns of PbCaTiO<sub>3</sub> powders (x = 0.1 wt%)



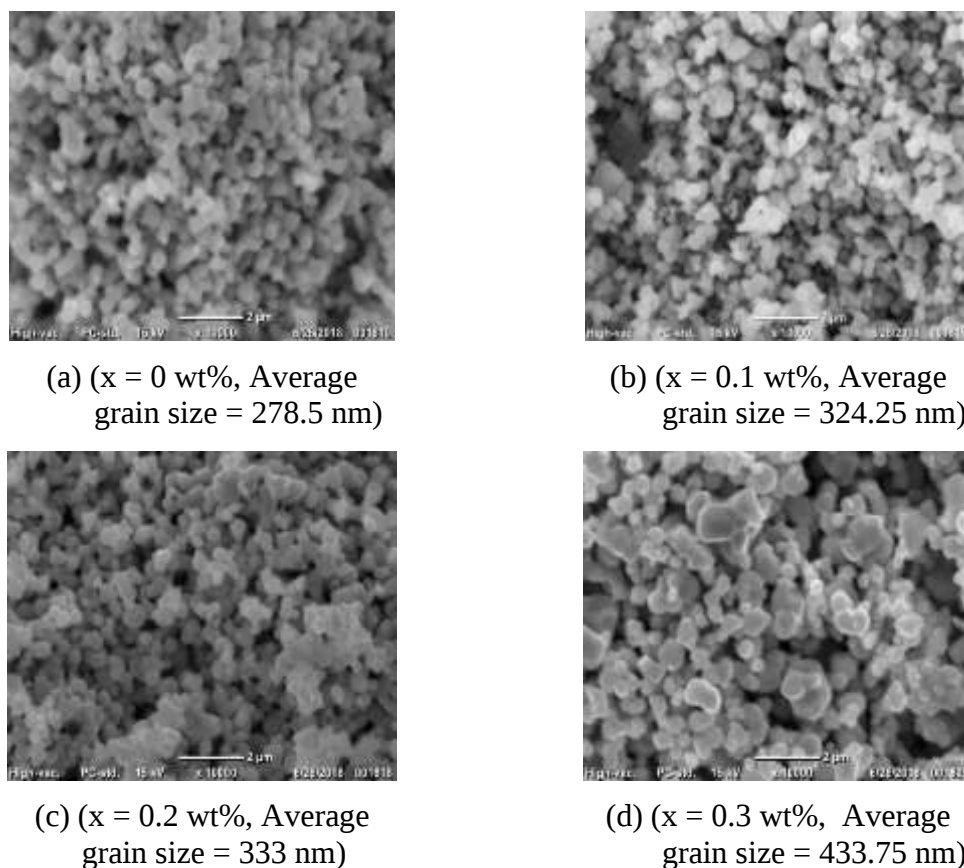
**Figure 3 (c)** The XRD patterns of PbCaTiO<sub>3</sub> powders (x = 0.2 wt%)



**Figure 3 (d)** The XRD patterns of  $\text{PbCaTiO}_3$  powders ( $x = 0.3 \text{ wt\%}$ )

### SEM Analysis of $\text{Pb}_{1-x}\text{Ca}_x\text{TiO}_3$ powders

$\text{PbCaTiO}_3$  powders were obtained successfully by solid state reaction method. The microstructural properties of  $\text{PbCaTiO}_3$  powder were observed by using Scanning Electron Microscopy (SEM). Materials evolutions were obtained grain size, surface roughness and pore distribution. Figure 4 (a-d) showed the SEM photographs of  $\text{PbCaTiO}_3$  crystalline powder at calcined temperatures  $800^\circ\text{C}$ . As detail analysis of SEM micrograph, it looked crack-free and little dense. Porosity and grain growth pattern were significantly observed on SEM images. These images were smooth and seemed to be front-oriented and the grain distribution was uniform but some of grain sizes were slightly larger. According to SEM results, these  $\text{PbCaTiO}_3$  powders were composed of regular and sphere grains with sizes ranging from (278.5 nm-433.75 nm) for various  $x$  contents.



**Figure 4** (a-d) SEM photographs of  $\text{PbCaTiO}_3$  crystalline powder ( $x = 0, 0.1, 0.2$  and  $0.3$  wt%) at calcined temperatures  $800^\circ\text{C}$

### Conclusion

$\text{Pb}_{1-x}\text{Ca}_x\text{TiO}_3$  powders with different  $x$  contents were successfully prepared by solid state reaction method. In the XRD analysis, crystallite sizes of several peaks were 29.872 nm, 25.253 nm, 24.827 nm, 28.019 nm for various  $x$  contents respectively. From XRD results, the crystal structure of the prepared  $\text{PbCaTiO}_3$  powders was perovskite type with tetragonal symmetry. According to SEM analysis results,  $\text{PbCaTiO}_3$  powders were smooth, sphere, and uniform grain with sizes ranging from (278.5 nm-433.75 nm) for various  $x$  contents. As these research data, the  $\text{PbCaTiO}_3$  powders were quite suitable for cost effective and uncomplicated trends of ferroelectric materials such as random access memory (RAM).

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